# MALTACOLOR G5 TERRA DI SIENA"

Colored mortar for masonry with exposed concrete, M5 class





#### **Product description**

Dry premix, based on selected inerts, aerial and hydraulic binders, special additives, inorganic pigments and colored soils.

## Supply and Storage

MALTACOLOR G5 "Terra di Siena" is supplied in bags, on stretch pallets. Store in a cool, dry and non ventilated place. Keep packaging intact. Use before expiry date stated on the

## **Surface Preparation and Application**

The surface must be free from dust, efflorescence, oils and fats. In order to minimize the efflorescence phenomenon, the bricks should be soaked in water for several hours before laying, thus saturating the pores, and use in half an hour after removal from water. Pores saturation limits to the maximum the contact between the substances present in the bricks and the mortar, which give birth to compounds that constitute the basis for the efflorescence phenomenon. For the application, operate as follows: Prepare the dough by adding about 15 It. of water x 100 kg of dry product: stir in drum and, if needed, add water to reach optimum consistency. Proceed with application after having placed alignment and lead weights, taking care to properly attrach each item. Once the plastic phase is finished, proceed to fix the joints with the appropriate iron.

#### Fields of use

MALTACOLOR G5 "Terra di Siena" is a mortar for masonry with exposed concrete, interior or exterior, to be used with bricks, vibrated cement and expanded clay blocks. The particular color is very appreciated for restoration works. The waterproof version COLORMORTAR KG5 is also available, upon request.

### **Specifications**

The elements used for the elevation of the walls, both interior and exterior, type apparent bricks, concrete blocks, etc. must be carefully enticed with the premixed mortar COLORMORTAR G5 "Terra di Siena" from Fornaci Calce Grigolin, dry premix based on selected inerts, aerial and hydraulic binders, special additives to improve workability and a mixture of inorganic pigments and colored soils which give it the typical "Terra di Siena" nuance.

## Technical data according to the UNI EN 998-2 Standard

Specific weight	1.600 kg/m3 determined in free fall
Maximum diameter	2 mm
Pot life	2 h
Water in the mix	approx. 15%
Hygrometric withdrawal	0,45 mm/m
Min. application thickness	0,5 cm
Chloride content	< 0,01%
Rezistance to initial cut	0,15 N/mm2 (tabulated value)
Mechanical resistance to flexion at 28 days	> 3 N/mm <sup>2</sup>
Mechanical resistance to compression at 28 days (M5)	> 7 N/mm²
Fire resistance	A1 class
Water vapor permeability ↔	15/35 (tabulated value)
Thermal conductivity	0.75 W/mK (tabulated value)

#### **Disclaimers**

Do not mix COLORMORTAR G5 "Terra di Siena" with other substances. Avoid extreme changes in heat while hardening. The product must be protected from frost and rapid drying. Avoid using COLORMORTAR G5 "Terra di Siena" when temperatures are below +5°C or above +30°C. Wet surface before application..



